

CAT.25E

# CENTRALIZED LUBRICATING SYSTEM LUBRICATING SYSTEM Single Line Daikin Single-pipe Parallel Lubricating System



DAIKIN LUBRICATION PRODUCTS & ENGINEERING CO., LTD.

# Single-pipe Parallel Lubricating System LUBMAX

#### Features

#### Single-pipe Parallel Lubricating System

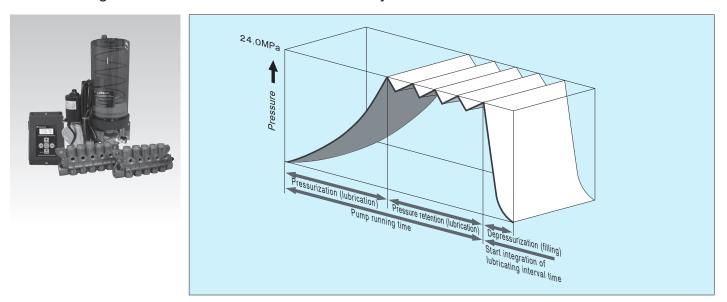
Easily configured system with very simple piping that connects the pump to the distributing valves by a single main supply line.

#### Ensure accurate reliable lubrication cycle

(Pressurization - lubrication - pressure retention - depressurization)

#### Distributing valves with adjustable lubrication quantity

Adoption of a grease cartridge enables grease to be replaced easily by one-touch operation. A wide range of lubrication conditions can be set by the exclusive controller.



#### Applications





#### Power shovel

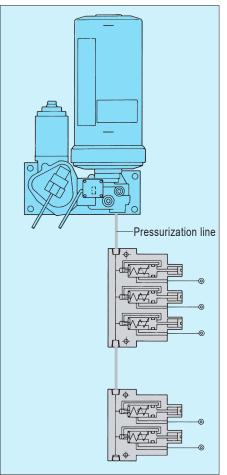
Wheel loader

#### System specifications

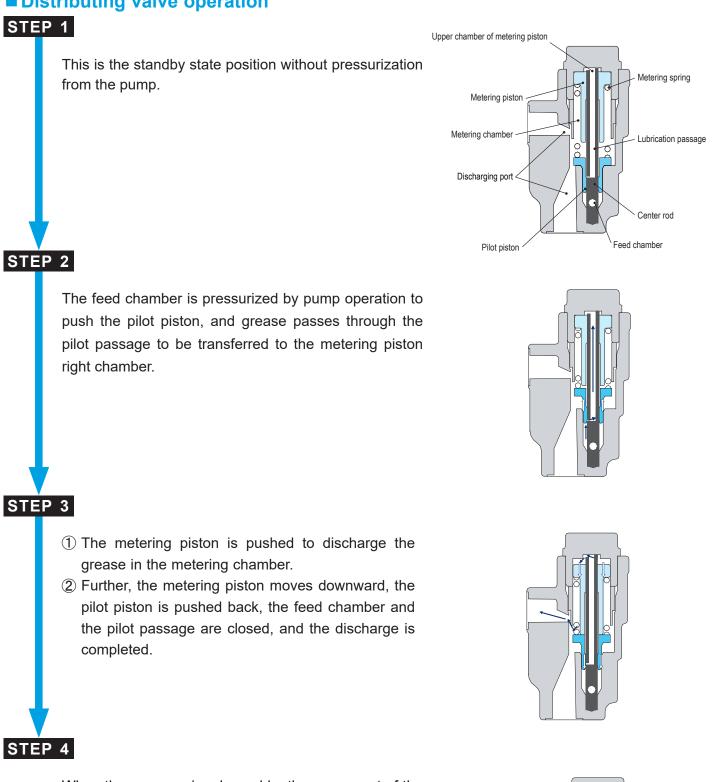
System pressure	lemperature	Grease used	Vibrati	on resistance (G)	(MAX)
(MPa)	range(°C)		Pump	Controller	Distributing valve
24.0	-20~60	NLGI consistency #0 to #2 (lithium-based)	8.9	8.9	15

\* Excluding some products

#### Basic circuit



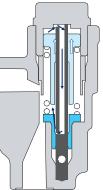
#### Distributing valve operation



When the pressure is released by the movement of the pilot piston, the metering piston is returned to the upper side by the force of the spring.

At this time, the grease in the upper chamber of the metering piston is transferred to the inside of the metering chamber from the groove at the spring receiving end.

When the pump is stopped, the pilot piston is pushed back downward, the pilot passage is released to the metering chamber, and the metering piston is pushed back upward to return to the standby state.



# **Pump**

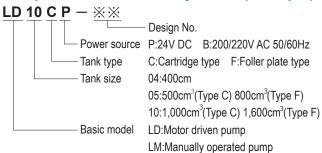
#### Amazing power of 24MPa

LUBMAX pumps are compact design high-pressure piston pumps with depressurization mechanism, pressure detection function, and integrated grease tank.

#### Features

There are two types of tank structures: cartridge type and follower plate type. In particular, the cartridge type prevents dust and foreign matters from entering when replenishing grease, and grease can be replaced in a short time keeping your hands clean.

#### Explanation of Model Symbols (example)









LD, LM

LD05CB



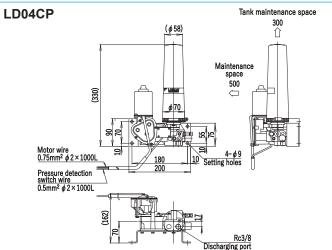


Consult with up for a unit for all

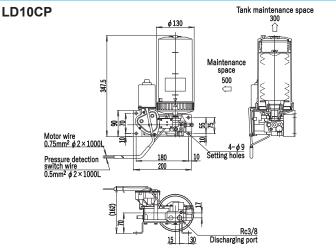
#### Specifications

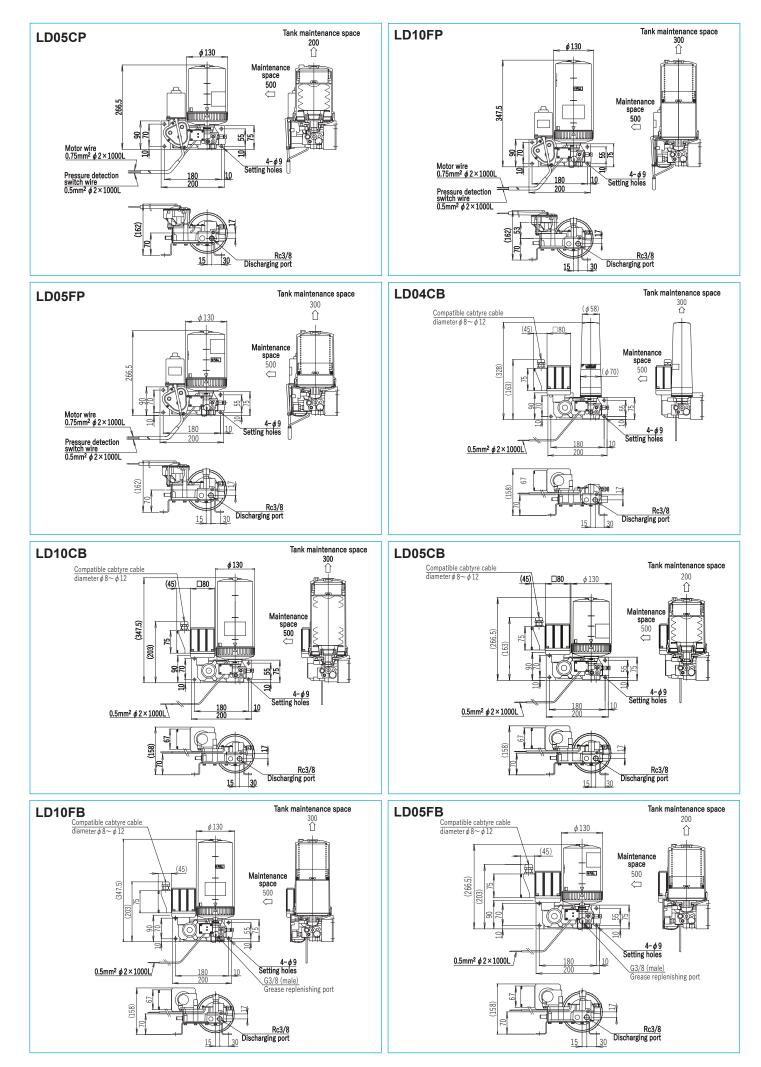
	noutiono						* 00	onsult with us f	or a unit for oil.
	Model	LD04CP	LD10CP LD05CP	LD10FP LD05FP	LD04CB	LD10CB LD05CB	LD10FB LD05FB	LM04C	LM05F
Max. operating pressure (MPa)		24	24	24	17	17	17	24	24
	narging quantity 3/min or cm³/st)	12	12	12	8.3 (50Hz) 10 (60Hz)	8.3 (50Hz) 10 (60Hz)	8.3 (50Hz) 10 (60Hz)	0.6	0.6
Tank specifi	Cartridge type (cm <sup>3</sup> )	400	1,000 / 500		400	1,000 / 500	_	400	—
-cation	Follower plate type (cm <sup>3</sup> )	_		1,600 / 800	—		1,600 / 800	_	500
	ting temperature range(°C)	-20~60	-20~60	-20~60	-5~50	-5~50	-5~50	No.0: 0~60 No.1: 5~50	-20~60
Vibratio	Vibration durability(MAX) (G)		8.9	8.9	3	3	3	3	8.9
	istency number grease used	0~2	0~2	0~2	0~2	0~2	0~2	0~2	0~2
Rated current value (A) Voltage Protection type		3.5	3.5	3.5	0.30 / 0.26	0.30 / 0.26	0.30 / 0.26	_	—
		24V DC	24V DC	24V DC	200/220V AC	200/220V AC	200/220V AC	_	_
		Drip-proof	Drip-proof	Drip-proof	Drip-proof	Drip-proof	Drip-proof	Drip-proof	Drip-proof

#### Dimension drawings (LD:Motor driven pump)



#### \* Consult with us for the model LM:Mannually operated pumps.





# **Distributing Valves**

# Highly reliable components that guarantee suitable lubrication and easy operation

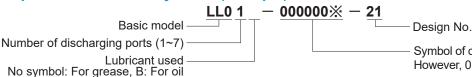
By pressurizing and depressurizing the supply port, the built-in pistons discharge a metered amount of lubricant to accurately supply it to each lubrication point.

#### LL0

#### Features

- Small and compact design.
- The distributing value is a layered element type, and the arrangement of the number of ports and discharge quantities can be freely selected.

#### Explanation of Model Symbols (example)



- Symbol of discharge quantity (Layout seen from the front) However, 0 indicates no element.

LL0, LL2·LL2<sup>×</sup>V

#### Specifications

Item		Dime	ention		Number of	Max. operating	Discharge quantity	Grease	Weight	Vibration	Operating
Model code	А	В	С	D	discharging ports	pressure (MPa)	Symbol: Setting value(cm <sup>3</sup> )	used	(kg)	durability (G)	temperature range(°C)
LL01-000000※	62	42	0	0	1		R:0.		0.2		-
LL02-00000%%	84	64	22	1	2		1:0.1		0.3		
LL03-0000※※※	106	86	44	2	3		M:0.15	NLGI	0.4	15	-20~+60
LL04-000 ****	128	108	66	3	4	24	24	2:0.2 3:0.3	No.0	0.5	
LL05-00※※※※※	150	130	88	4	5		4:0.4	~No.2	0.6		
LL06-0%%%%%%	172	152	110	5	6 *1		5:0.5		0.7	3	-5~+50
LL07-%%%%%%	194	174	132	6	7 *1		6:0.6		0.8	3	-5.9+50

\* 1 Number of discharging ports 6 and 7 are available only for general industrial machines (machine tools, press machines, etc.).
 [Notes]•When designing the system, take into consideration the amount of loss for distributing valve (0.13 cm3 per port).
 •Design the piping so that the back pressure at the discharging port is 5MPa or less.

#### LL2·LL2 ※V



#### Features

- Improved reliability by adopting integrally molded body (Remarkably increased rigidity and strength)
- Discharge rate adjustment mechanism type (LL2%V) can also be available.
- Compatible with our conventional model LL
- The distributing value is an element-integrated type, and the arrangement of the number of ports and discharge rate can be freely selected.

#### Explanation of Model Symbols (example)

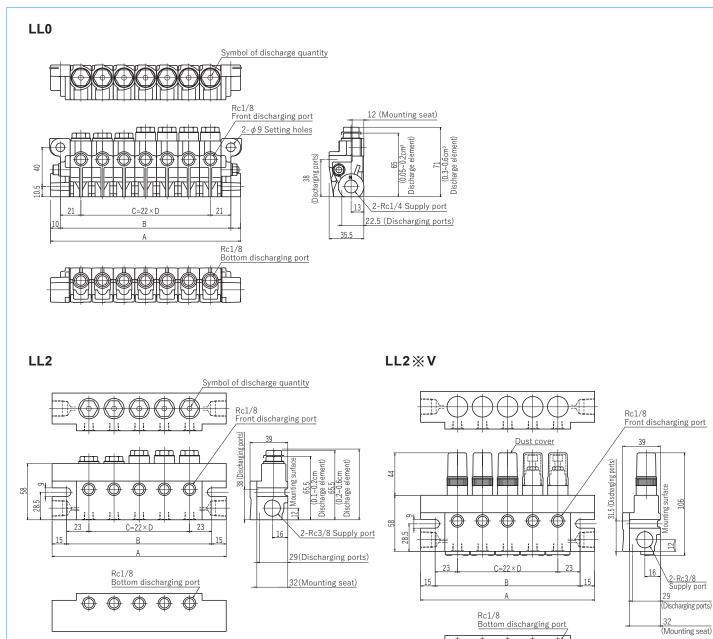
LL2 1 - 00	0001 — 10	LL2 1 V - 0000F - 10				
Basic model Number of Discharging ports (1∼5)	Design No. Symbol of discharge quantity (Layout seen from the front) However, 0 indicates no element.	Basic model Number of Discharging ports (1~5) V: Discharge quantity adjustable type				
			1. Maximum 0.00m (aujustable)			

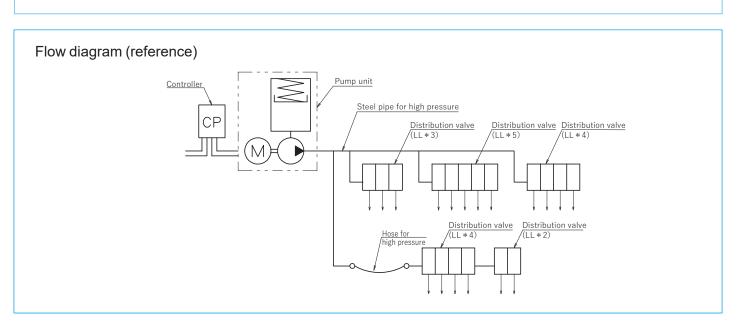
#### Specifications

Item		Dime	ntion		Number of	Max. operating	Discharge quantity	Grease	Weight	Vibration	Operating	
Model code	А	В	С	D	discharging ports	pressure (MPa)	Symbol: Setting value(cm <sup>3</sup> )	used	(kg)	durability (G)	temperature range (°C)	
LL21-0000※	76	46	0	0	1		1:0.1		0.4			
LL22-000※※	102	72	26	1	2		2:0.2	NLGI	0.5			
LL23-00※※※	128	98	52	2	3	24	3:0.3 4:0.4	No.0	0.7	15	-20~+60	
LL24-0※※※※	154	124	78	3	4		5:0.5	~No.2	0.8			
LL25-%***	180	150	104	4	5		6:0.6		0.9			
LL21V-0000F	76	46	0	0	1				0.4			
				0	1				-			
LL22V-000FF	102	72	26	1	2		F : 0.1~0.8	NLGI	0.5			
LL23V-00FFF	128	98	52	2	3	24	24	(Adjustable)	No.0	0.7	15	-20~+60
LL24V-0FFFF	154	124	78	3	4				~No.2	0.9		
LL25V-FFFFF	180	150	104	4	5				1.0			

[Notes]•When designing the system, take into consideration the amount of loss for distributing valve (0.13 cm3 per port). •Design the piping so that the back pressure at the discharging port is 5MPa or less.

#### Dimension drawings





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## Controller

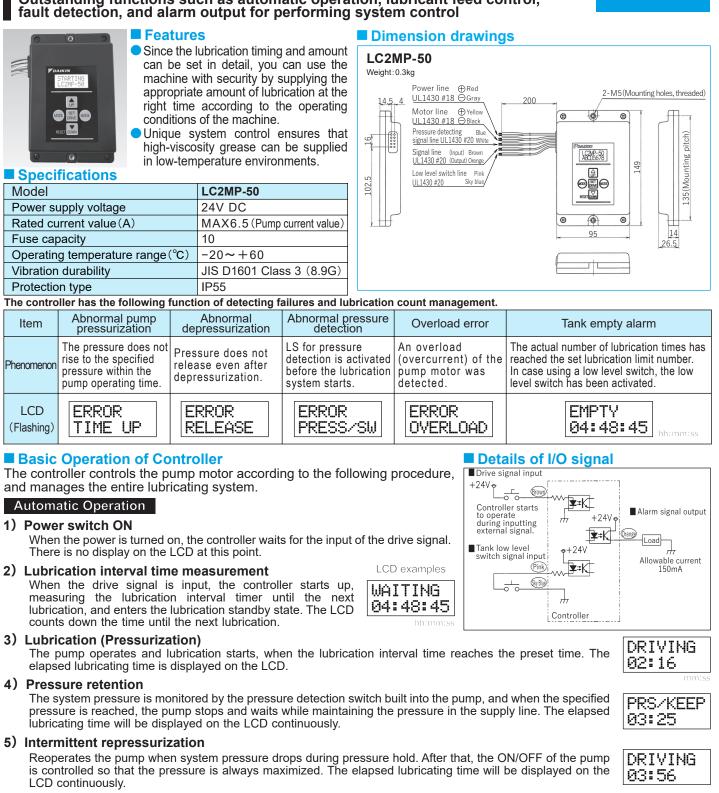
Outstanding functions such as automatic operation, lubricant feed control,



PRESSURE RELEASE

DRIVING

02:16



#### 6) Depressurization

When the system pressure is maintained for the set lubrication time, the motor of the grease pump rotates in reverse and the depressurization mechanism operates to release the pressure in the system and complete lubrication.

#### Optional Operation

A process from lubrication to depressurization can be performed once at any timing independent of the timer. After completion of the lubrication, the integrated value of the lubricating interval timer is reset, and measurement of the timer for the next automatic operation starts.

#### End of Operation

7

When the operation signal of the main machinery is turned off, the controller stops the pump operation regardless of whether lubrication is in progress or standby. After depressurization, it memorizes the integrated time of the lubricating interval timer then shuts off the power supply to itself automatically. Furthermore, even after power supply to the controller is turned off, the integration content of the interval time timer and settings are held in controller's memory, when the next drive signal is input, the timer will count cumulatively from the last time it was shut off.

### Auxiliary equipment for the lubrication system has also been enhanced to make it even easier to use.

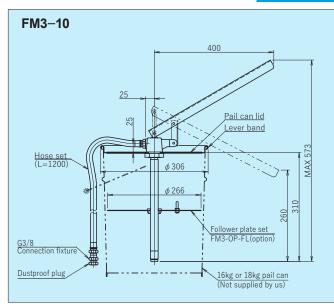
# Filling pump

The filling pump FM3-10 is for replenishing grease directly from commercially available 16kg or 18kg pail cans to the tank of the manually operated pump (LM05F) and the motor driven pump (LD $\times$  $\times$ F) that are designed in a follower plate type tank structure with replenisher fixture.

#### Specifications

Discharge quantity(cm <sup>3</sup> /st)	9.0
Discharge pressure(MPa)	4.4
Operating temperature range (°C)	-10~50
Grease container used	JIS Z 1620 16 or 18 kg pail can
Handle operating force(N)	147
Weight(kg)	2.4

Use the follower plate set (FM3-OP-FL) in the dimention drawing when filling NLGI consistency No. 2 grease (lithium-based) at  $5^{\circ}$ C or less.



\* Follower plate set

FM3-OP-FL(option)

### Grease cartridges (Lithium-based)

We have prepared the following as genuine grease cartridge, but there are various general commercial products that can be obtained directly from oil manufacturers, so you can use them. Consult with us when using grease other than lithium-based grease or grease that is not available in a cartridge.

#### Genuine grease cartridge containing 400cm<sup>3</sup>

• •	NLGI
consistency	consistency
No.1	No.1

G-KL1 (Kyodo Yushi)

#### Genuine grease cartridge containing 500 and 1000cm<sup>3</sup>

NLGI consistency No.1	GKL-1-100(1,000cm <sup>3</sup> ) GKL-1-050(500cm <sup>3</sup> ) GSL-1-100(1,000cm <sup>3</sup> )	(Kyodo Yushi) (Kyodo Yushi)
NLGI consistency No.2	GKL-2-100(1,000cm <sup>3</sup> ) GKL-2-050(500cm <sup>3</sup> ) GSL-2-100(1,000cm <sup>3</sup> ) GSL-2-050(500cm <sup>3</sup> )	(Kyodo Yushi) (Kyodo Yushi) (Shell Lubricants Japan) (Shell Lubricants Japan)



G-KL, GKL, GSL

# When Inquiring With Us

### Please inform us of the following items when inquiring about lubricating equipment.

- 1. The overall drawing or a sketch including overall dimentions of the machine equipment
- Quantity and location of lubrication points
  In particular, please specify the points to be lubricated on the drawing (sketch).
- 3. Types and characteristics of the above lubrication points
  - (a) Types of bearings and sliding parts (flat bearings, ball bearings, etc.)
  - (b) Dimensions and number of revolutions
  - (c) Whether the lubrication ports are fixed, movable, or rotatable, the movement, and the number of revolutions
  - (d) diameter of the lubrication ports' thread
  - (e) Special attentions to be paid in determining the amount of lubrication
  - (f) Types of lubricants (grease and oil)
- 4. In case the product will be exposed to high or low temperatures (50°C or higher, 0°C or lower), provide us the detailed information of the environment.
- 5. Whether it will be for outdoor or indoor, or particular status environment.
- Planned pump type and control method.
  Pneumatic/hydraulic pump, fully automatic control, semi-automatic control, with/without control panel, with/without spare pump.
- 7. Plans or instructions for the location of pumps and main pipes.
- 8. Power supply for motor driven pump control panel (voltage, frequency)
- 9. Special requirements regarding the control panel (remote display, remote operation, etc.)
- 10. Specification of drive pneumatic source and hydraulic source
- 11. Other important points regarding quotations

(If you do not specify about items 3, 4 and below, we will estimate based on our standards.)

12. Drawings, documents and their number of copies to be submitted for quotation.

Note that, if construction is included, please specify the following items.

- 1. Construction site
- 2. Scope of construction (In prínciple we do not provide electricity or foundation work.)
- 3. Supplies

For example, electricity, water (if nearby), lubricants used, oxygen, acetylene, etc.

# **Safety Precautions**

This section describes items that require special attention for the safety of the lubrication system before using this product.

The safety precautions listed here are intended to prevent injury or damage to the customer. In addition, the precautions are divided into two categories, "Warning" and "Caution", according to what may occur if the product is handled incorrectly.

Be sure to follow all of these instructions as they include important safety information.

# 

In case where the product operation is mishandled ignoring this indication, a dangeours situation may occur leading to fatal or serious injuries.

# **A** Caution

In case where the product operation is mishandled ignoring this indication, a dangeours situation may occur leading to injuries or property damage.

# 

- 1. Turn off the power switch on the control panel before installing, removing, or repairing the product. Otherwise, the pump will automatically operate, causing the grease to leak and stain the surroundings.
- 2. Do not step on the lubricating equipment, piping, etc. attached to the machine as a foothold or pull as a handrail. It may cause slips and falls or damage the lubrication system.
- Do not disassemble or remodel the lubrication equipment. Please consult us if necessary. In the unlikely event that maintenance work is required at the site, it should be performed by a person with specialized knowledge (Hydraulic adjuster level 2).
- 4. Injury may occur when handling lubricating equipment, so wear protective equipment depending on the situation.

# ▲ Caution

- 1. When venting air from the pump, protect it with a plastic bag and so on. Grease (oil) mixed with air may scatter and get into your eyes or stain the surroundings.
- Use protective equipment when handling grease. If it gets in your eyes or touches your skin, it may cause visual impairment or inflammation.
- 3. Carry out periodic inspections of the lubrication system (grease/oil consumption control, operation check, etc.).

If you forget inspections, it may cause machine failure due to seizure in bearings, etc.

4. Use the product within the rated specifications and the usable environmental conditions. Using the product outside of the rated specifications or in a special atmosphere (next to fire, explosive atmosphere, etc.) may cause mechanical failure or fire.

Point of contact



DAIKIN LUBRICATION PRODUCTS & ENGINEERING CO., LTD.

https://www.daikin-lubrication.co.jp/en/

For improvement of the products, specifications are subject to change without prior notice and any obligation on the part of the manufacturer.